



Welding Certificate

1526-CPR-1090-1.0033.TÜVEESTI.2023.001-WC

In compliance with EN 1090-1:2009, table B.1, the following has been stated:
The manufacturer has produced evidence that he fulfills the requirements of the European standard EN 1090-1 for the execution of structural steel components.

This Welding Certificate is an annex to the EC-Certificate of the Factory Production Control (FPC)
1526-CPR-1090-1.0033.TÜVEESTI.2023.001

This Welding Certificate is only valid in conjunction with the aforementioned EC-Certificate in the scope of the Construction Products Regulation or CPR.

Manufacturer

Helmetal IMS OÜ

Autodroomi tee 6, Tihemetsa, Saarde vald, 86201,
Pärnumaa, Estonia

Facilities of the Manufacturer

Autodroomi tee 6, Tihemetsa, Saarde vald, 86201,
Pärnumaa, Estonia

Standard

EN 1090-2:2018

Execution Class

Up to EXC 2 according to EN 1090-1:2018

Welding Process(es)

111, 131, 135, 136, 141
acc. to EN ISO 4063

Based Material(s)

Material groups
1.1, 1.2, 5.1, 8.1, 7.2, 10.1
acc. to CEN ISO/TR 15608

Responsible Welding supervisor(s)

Name
Date of birth
Welding qualification

Vitali Kangur
17.08.1976
TTÜ Diploma

Attestation

This certificate attests that all procedures for the execution and surveillance of welding works are implemented.

Date of first issue

10.07.2023

Validity till

09.07.2026 connected to fulfillment of conditions specified in the Certification Report.

Validity Period

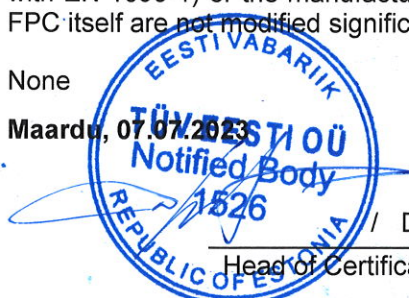
This certificate remains valid as long as conditions laid down in technical specification in reference (in connection with EN 1090-1) or the manufacturing in the factory or the FPC itself are not modified significantly.

Remarks

None

Place and issue date

Maardu, 07.07.2023



/ D.Romanov
Head of Certification Body