TÜVNORD

# Welding Certificate

## 1526-CPR-1090-1.0033.TÜVEESTI.2026.000-WC

In compliance with EN 1090-1:2009+A1:2011, table B.1, the following has been stated:
The manufacturer has produced evidence that he fulfills the requirements of the European standard EN 1090-1 for the execution of structural steel components.
This Welding Certificate is an annex to the EC-Certificate of the Factory Production Control (FPC) 1526-CPR-1090-1.0033.TÜVEESTI.2026.000
This Welding Certificate is only valid in conjunction with the aforementioned EC-Certificate in the scope of the Construction Products Regulation or CPR.

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|---|---|
| **Manufacturer** | **Helmetal IMS OÜ**<br>Autodroomi tee 6, Tihemetsa, Saarde vald, Pärnumaa, 86201, Estonia |
| **Facilities of the Manufacturer** | Autodroomi tee 6, Tihemetsa, Saarde vald, Pärnumaa, 86201, Estonia |
| **Standard** | **EN 1090-2:2018+A1:2024** |
| **Execution Class** | **Up to EXC 2 according to EN 1090-2** |
| **Welding Process(es)** | **111, 131, 135, 136, 141**<br>acc. to EN ISO 4063 |
| **Based Material(s)** | **Material groups**<br>**1.1, 1.2, 5.1, 7.2, 8.1, 10.1**<br>acc. to EN ISO 15608 |
| **Responsible Welding supervisor(s)**<br>Name<br>Date of birth<br>Welding qualification | **Vitali Kangur**<br>17.08.1976<br>TTU Diploma |
| **Attestation** | This certificate attests that all procedures for the execution and surveillance of welding works are implemented. |
| **Date of first issue** | 10.07.2026 |
| **Validity till** | 09.07.2029 connected to fulfillment of conditions specified in the Certification Report. |
| **Validity Period** | This certificate remains valid as long as conditions laid down in technical specification in reference (in connection with EN 1090-1) or the manufacturing in the factory or the FPC itself are not modified significantly. |
| **Remarks** | None |
| **Place and issue date** | **Maardu, 09.07.2026** |

/ D.Romanov
Head of Certification Body

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